

Sample Gas Cooler EGK 1/2



Accurate measurements of gases require gas samples with stable dew points even under harsh ambient conditions.

The EGK models provide a compressor-type cooling system connected to a cooling block. The cooling block evenly dissipates the heat thus supporting the highly efficient heat exchangers. The temperature of the cooling block is regulated by the **Bühler Constant Regulating System**. This system allows smooth regulation and eliminates the disadvantages of the traditional on-off operating mode.

The cooling block accommodates either a single stream or a dual stream heat exchanger hence the cooler may serve two separate sample gas streams.

Condensate is removed either by peristaltic pumps , by automatic condensate drains or condensate vessels.

- Compact design
- Single or dual gas streams
- Heat exchangers made of stainless steel, Duran glass and PVDF
- Bühler Constant Regulating System
- Cooling block temperature display
- Self-checking
- Status alarm
- Cooling capacity 320 kJ/h
- Dewpoint stability 0.1°C
- CFC-free
- FM approval

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Technical Data

Ready for operation Cooling capacity (at 25°C) Ambient temperature Dewpoint (set at factory) Dewpoint variations static Over full operation range	max. 15 minutes 320 kJ/h +5 +50 °C approx. 5 °C 0.1 K ± 1.5 K
Power supply	115 or 230 V, 50/60 Hz,
Power consumption	plug according to DIN 43650 290/260 VA
	fuse (external) 10 A
Alarm output	max. 250V, 2 A, 50 VA plug acc. to DIN 43650
Protection class	IP 20
Housing	stainless steel
Installation	table or wall mounting
Packing dimensions	approx. 390 x 300 x 400 mm
Weight incl. heat exchanger	approx. 15 kg
FM File-No.	3040918

Dimensions (mm)



80

Typical Installation Diagram:



352 300

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1 Sample probe

A000046X

- 2 Sample tube
- 3 3 way valve
- Sample gas pump 4
- 5 Sample gas cooler EGK 1/2
- 6 Automatic condensate drain or peristaltic pump

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- 7 Fine filter
- 8 Moisture detector
- 9 Flow meter
- 10 Analyser

For models and specs of components, see individual data sheets.

Heat Exchanger

The energy content of the sample gas and, as a result, the required cooling capacity of the gas cooler is determined by 3 parameters: gas temperature ϑ_{e} , dewpoint τ_{e} (moisture content) and flow v. The outlet dew point rises with increasing energy content (heat) of the gas. The required cooling capacity is determined by the maximum acceptable level of the outlet dew point.

The following table show a cooler performance assuming the following conditions: τ_e =65°C and ϑ_g =90°C. Indicated is the v_{max} in NI/h cooled air (i.e. after the moisture has condensed). If the actual values stay below the parameters τ_e and ϑ_g , v_{max} can be increased. For example (TG), instead of τ_e = 65°C, ϑ_g = 90°C and v = 250 I/h the values τ_e =50°C, ϑ_g =80°C and a maximum flow rate of v=350 I/h could be achieved. Please contact one of Bühler's application specialists for assistance and further information.

Heat Exchanger	TS	TG	TV-SS	DTS (DTS-6 ³⁾)	DTG	
	TS-I ²⁾		TV-I ²⁾	DTS-I (DTS-6-I ³⁾) ²⁾		DTV-I ^{2) 3)}
Flow rate $v_{max}^{(1)}$	530 l/h	280 l/h	155 l/h	2 x 250 l/h	2 x 140 l/h	2x 115 l/h
Inlet dewpoint $\tau_{e,max}^{(1)}$	80 °C	80 °C	68 °C	80 °C	65 °C	65 °C
Gas inlet temperature. $\vartheta_{G,max}^{(1)}$	180 °C	140 °C	140 °C	180 °C	140 °C	140°C
Max. cooling capacity Q _{max}	450 kJ/h	230 kJ/h	120 kJ/h	450 kJ/h	230 kJ/h	185 kJ/h
Gas pressure p_{max}	160 bar	3 bar	3 bar	25 bar	3 bar	2 bar
Pressure drop ∆p (v=150 l/h)	8 mbar	8 mbar	8 mbar	each 5 mbar	each 5 mbar	each 15 mbar
Dead volume V_{tot}	69 ml	48 ml	129 ml	28 / 25 ml	28 / 25 ml	21 / 21 ml
Sample gas connections (metric)	G 1/4"	GL 14 (6 mm) ⁴⁾	DN 4/6	tube 6 mm	GL 14 (6 mm) ⁴⁾	DN 4/6
(US)	NPT 1/4"	GL 14 (1/4") ⁴⁾	1/4"-1/6"	tube 1/4"	GL 14 (1/4") ⁴⁾	1/4"-1/6"
Condensate out connections (metric)	G 3/8"	GL 25 (12 mm) ⁴⁾	G 3/8"	tube 10 mm (6 mm)) GL 18 (10 mm) ⁴⁾	DN 5/8
(US)	NPT 3/8"	GL 25 (1/2") 4)	NPT 3/8"	tube 3/8" (1/4")	GL 18 (3/8") 4)	3/16"-5/16"

¹⁾ with maximum heat transfer of the heat exchanger and max. cooling capacity of the cooler

 $^{\rm 2)}$ Types marked "I" have NPT-threads or US tubes, respectively

 $^{\scriptscriptstyle 3)}$ Can only be used with peristaltic pumps

4) Inner diameter gasket



Performance Data

Please indicate with order

Please extract the part number from the type designation code below.

Please note: Each gas path should be equipped with a peristaltic pump or an automatic condensate drain.

Part no. 4 5 6 2						0	0	0	EGK 1/2
									Power Supply
	1								115V metric fittings
	2								230V metric fittings
	3								115V US fittings
	4								230V US fittings
		Gas Path/ Material/ Version							Gas Path/ Material/ Version
		0	0	0					without heat exchanger
		1	1	0					single path heat exchanger / stainless steel / (TS or TS-I)
		1	2	0					single path heat exchanger / glass / (TG)
		1	3	0					single path heat exchanger PVDF / (TV-SS or TV-I)
		2	6	0					dual path heat exchanger / stainless steel / (DTS or DTS-I)
		2	6	1					dual path heat exchanger / stainless steel / (DTS-6 or DTS-6-I) ¹⁾
		2	7	0					dual path heat exchanger / glass / (DTG)
		2	8	0					dual path heat exchanger / PVDF / (DTV or DTV-I) 1)
									Condensate Discharge ²⁾
					0				without condensate discharge
					1				peristaltic pump(s) ³⁾

¹⁾ Connectors for condensate discharge suitable for peristaltic pump only.
²⁾ The peristaltic pumps are also available for separate installation.

³⁾ Each gas path is equipped with a peristaltic pump with matching power requirements.

Accessories

441 00 01	automatic condensate drain 11 LD V 38
441 00 04	automatic condensate drain AK 20, PVDF
441 00 05	condensate vessel GL 1; glass, 0,4 l
441 00 19	condensate vessel GL 2; glass, 1 l
912 40 30 121	peristaltic pump 230 V, 0,3 l/h, separate mounting
912 40 30 122	peristaltic pump 115 V, 0,3 I/h, separate mounting